

42

DART AEROSPACE LTD	Work Order:	21669
Description: Fitting	Part Number:	D3316-2
Dwg: D3316 Rev. A	Qty:	21
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	PK	04.10.13	21
2	MV	Cut blank: (1.500" x 2.000") x 2.2" long Material: 17-4 PH SS Bar per AMS 5604/5643 (M17-4-B2.000X01.500) Identify for D3316-2	SP	04/10/13	21
3	MV	Machine as per Folio FA467 and Dwg D3316 Identify as D3316-2	EZ	04.10.18	1
4	QC2	Inspect parts as they come off the CNC machine	EZ	04.10.18	1
5	QC8	Second check	ED	04/10/26	1
6	MV	Deburr	EZ	04.10.26	1
7	QC5	Inspect work to Step 6	ED	04.10.26	1
8	ST	Identify with part number & batch number using permanent fine point marker and Stock	EZ	04.10.26	1
9	AC	Cost / part: <u>977.80</u>	SAC	04.10.27	1
10	DC	Close W/O <u>977.80</u> Inspect Level 21	PK	04.10.27	1

Rev	Date	Change	Revised By	Approved
A	04.10.04	New issue	KJ/JLM	JLM

RELEASED
04/10/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	21669
Description: Fitting	Part Number:	D3316-2
Inspection Dwg: D3316	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article ✓ Prototype

Measured by:	<u>EZ</u>
Date:	09.10.18

Audited by:	<i>E.P</i>
Date:	24.10.18

Prototype Approval:	<i>[Signature]</i> <u>N/A</u>
Date:	01/10/16 <u>N/A</u>

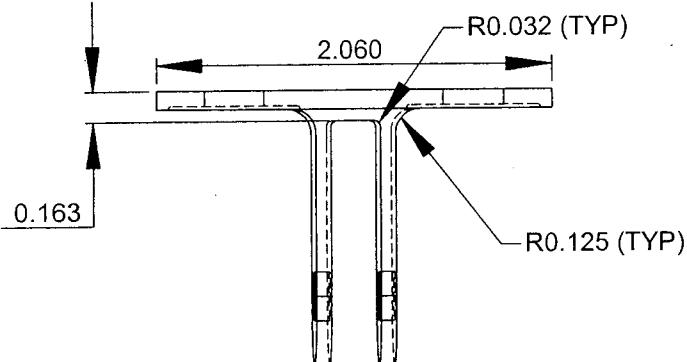
Rev	Date	Change	Revised by	Approved
A	04.10.04	New Issue	KJ/JLM	<i>[Signature]</i>

RELEASED

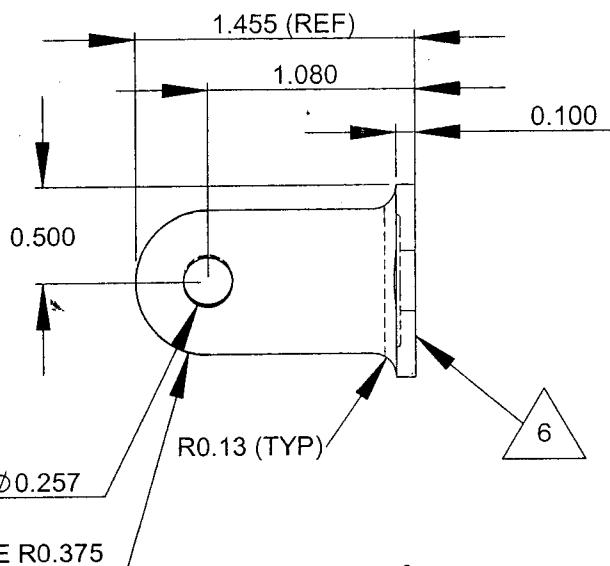
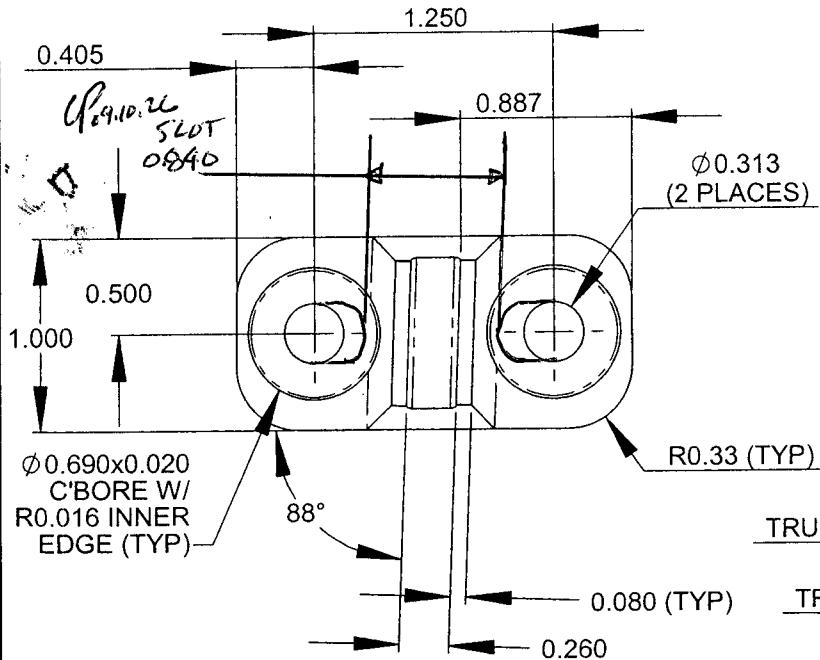
DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3316
DATE 04.09.14		TITLE FITTING
		SCALE 1:1

A 04.09.14 NEW ISSUE



PRELIMINARY ISSUE



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SUBJECT TO CHANGE
WITHOUT NOTICE

WORK ORDER

NO. 21669

D3316-1 FITTING (-2 FITTING OPPOSITE)

- 1) MATERIAL: 17-4PH SS BAR (REF DART SPEC. M17-4-B)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005" TO 0.015"
- 6) WRITE P/N AND B/N IN THIS AREA IN 0.125" HIGH TEXT AND USING A FINE POINT PERMANENT INK MARKER.

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Job Costing Report

Dart Aerospace Ltd.
HawkesburyOct 08, 2004
11:24 am

Work Order No : 0021669
 Project Name : D3316-2
 Project For : WK442
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3316-2
 Description : Fitting
 Manufactured : Yes
 Amount Req'd : *x 2*
 Amount Done : 0
 Start Date : 10-08-04
 Est Finish Date : 10-15-04
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

Dart Aerospace Ltd

10/26/2004 TUE 12:50 RAX 403 250 7110 Eagle Copters PH250 7370
 10/26/2004 11:52 16136324443
 DART

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 002/002

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
04.10.21	3	PILOT WILL NOT FIT AS DESIGNED PER D3316 REV A MODIFY AS FOLLOWS 	1 → D3316-1 1 → D3316-2	04.10.25	2	04.10.27	 04.10.27
04.10.27		UPDATE DWG. THIS WILL BE A PERMANENT CHANGE				04.10.27	

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NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____